



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBW5305G00131-3G-3

Job Sheet 184929



5743
Moved to
Nov 29

Part No: RBW5305G00131-3G-3

Job Qty: 4 ea

Part Name: Threaded Rod



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/18/18

Job Tracking No:

Due Date: 10/26/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBW5305G00131-3G REV 3 IPP REV A 18.05.28 NEW ISSUE FK VERIFY DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	10/26/18	10/26/18	0.00	0.00	Start Up Machining-4		18/11/25
120	CNC Lathe	4 pcs	10/26/18	10/26/18	0.75	0.20	MORI SL-154		18/11/25
130	QC	4 pcs	10/26/18	10/26/18	0.00	0.00	QC2 Machining-5		18/11/25
140	QC	4 pcs	10/26/18	10/26/18	0.00	0.00	QC8 Machining-5		18/11/25
150	Small Fab	4 pcs	10/26/18	10/26/18	0.00	0.80	Small Fab-6		CL DAS
160	QC	4 pcs	10/26/18	10/26/18	0.00	0.00	QC5		38
170	Powdercoat	4 pcs	10/26/18	10/26/18	0.00	0.40	Powdercoat13		BL 18-11-29
180	QC	4 pcs	10/26/18	10/26/18	0.00	0.00	QC3		85
200	Packaging	4 pcs	10/26/18	10/26/18	0.00	0.00	Packaging3-2	DAS 21	DEC 03 2018
210	QC21-SA	4 Ea	10/26/18	10/26/18	0.00	0.00	QC21		

Part Op 120 - 1-Machine as per folio FC139 FOLIO REV: AA DWG REV: 3-89 2-CUT BLANK AT 11.31"

Descriptions: 3-Deburr

150 - 1-Form as per DWG

170 - START TIME: 9:10 OVEN TEMPERATURE: 300° FINISH TIME: 9:40

200 - IDENTIFY AND STOCK

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M1018R0.625	M1018R0.625	3.8000 ft (.95 ea)	90-Start up Operation	M138470 (5087737)

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M1018R0.625	4	33	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS					
Part No. _____		Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐		
		Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐		
NCR No. _____		Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐		
		Large Fab ☐	Composite ☐	Supplier ☐			

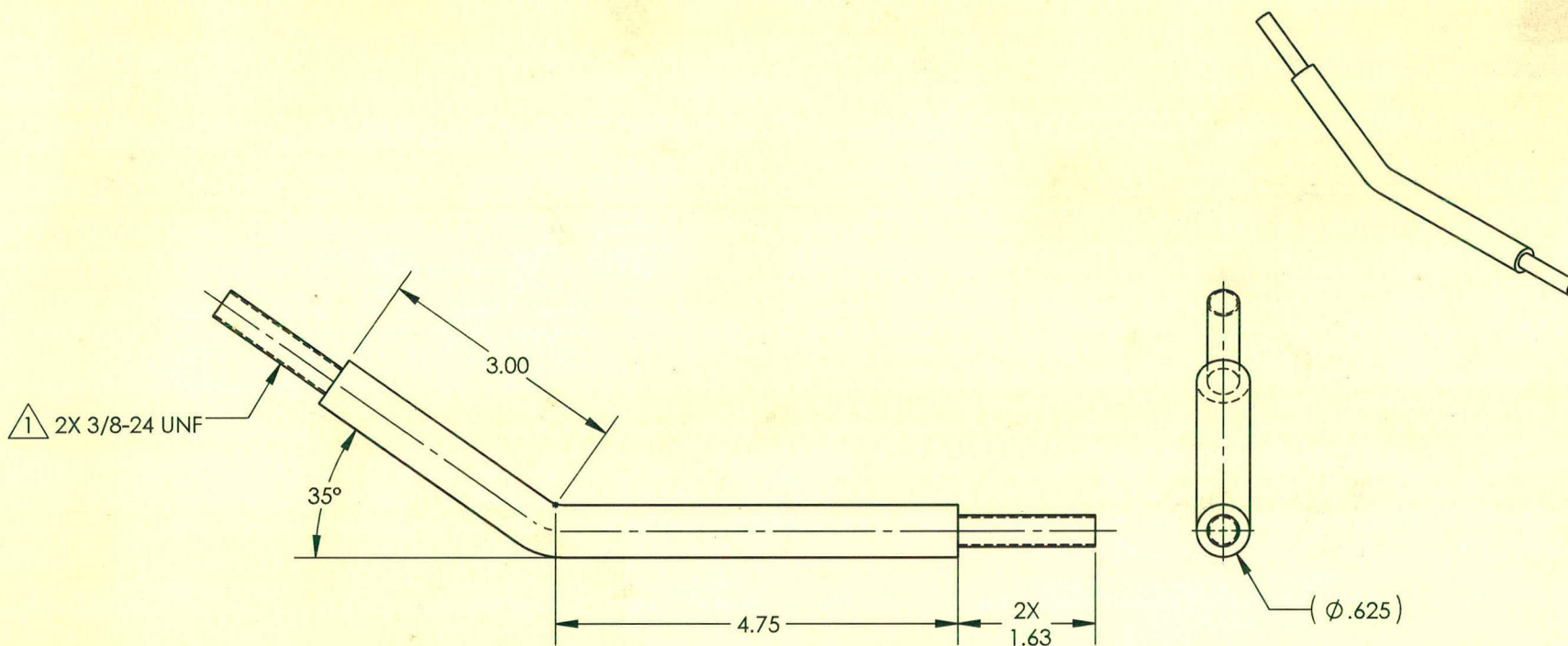
Date :	Step #:	QTY Effective :	MRB (QSI042) Approval
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Description Work Order Deviation	Disposition	Completed By
		Lead hand / Supervisor Approval Verification
		QC / QA Coordinator Approval

Root Cause			FAULT CATEGORY		
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐
Past Expiry Date ☐	Manufacturing Process ☐				
Misidentified ☐	Past Due ☐	OTHER :			

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL APPROVED
3	-3 CH'D FINISH WAS FOREST T-5920 S9 YELLOW RIBBON IS POWDER COAT YELLOW FED #13538.	7/1/2014	DPD JAG



NOTE:

1 MASK THREADS BEFORE POWDER COATING.

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 181928 MWS
18-10-18

(-3)
THREADED ROD

DART AEROSPACE	
TITLE TAIL BOOM LIFTING SLING & ATTACHMENT	
DWG NO. RBW5305G00131-3G-3	REV 3
MAT'L 1018	DRAWN BY: DUERFELDT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XX ± .005 FRACTIONS ± 1/32	HEAT TREAT
.XX ± .01 ANGLES ± 5°	FINISH POWDER COAT YELLOW
.X ± .1	SPEC FED #13538
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	AW139
SCALE 1:2	DATE 6/17/2014 SHEET 3 OF 10



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S131237



Part: RBW5305G00131-3G-3

Job No: 184929

Serial No/Batch: S131237

Revision: 3

Inspector:

Exp Date:

Instructions:

Date: 11/25/18